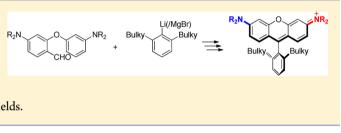
Synthesis of Sterically Protected Xanthene Dyes with Bulky Groups at C-3' and C-7'

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Supporting Information

ABSTRACT: Substitution of the xanthene scaffold with bulky groups at C-3' and C-7' is expected to protect the electrophilic central methine carbon against nucleophilic attack and inhibit stacking. However, such structures are not readily prepared via traditional xanthene syntheses. We have devised an alternative and convenient synthesis to enable facile preparation of this subset of xanthene dyes under mild conditions and in good yields.



A n electronic push-pull system displays a narrow HOMO-LUMO band gap and enables absorption in the visible and even longer-wavelength spectral region.¹ Many different classes of small-molecule organic dyes have been constructed following this principle and found broad applications. However, this conjugated backbone is polarized and becomes intrinsically reactive toward both nucleophiles and electrophiles (Figure 1). While this reactivity has been

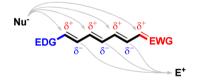


Figure 1. Generic push—pull scaffold that is routinely found in a small-molecule organic fluorophore.

harnessed as a modulation mechanism² of the absorption and fluorescence properties of a fluorophore in designing a molecular probe or sensor, it is generally considered a limitation.

Steric protection has been routinely employed in physical organic chemistry to render a thermodynamically reactive species kinetically persistent.³ Based on this idea, polymethine dyes were threaded into various macrocycles for improved chemostability.⁴ However, such supramolecular inclusion complexes are typically large in size, and their syntheses are not as convenient as small-molecule dyes. Bulky groups rationally installed onto the fluorophore scaffold could serve as a molecular alternative to the aforementioned supramolecular approach, providing sufficient protection to the push-pull backbone with minimal structural cost. Protection of an organic dye with sterics is a routine practice in material sciences in any solid-state application to minimize dye aggregations.⁵ Xanthenes are well-accepted bright fluorescent dyes and are also known to have poor chemostability toward nucleophilic attack at the central methine carbon atom, that is,

C-1' (Figure 2).⁶ Installation of bulky groups on the C-3' and C-7' is expected to block the trajectories of an incoming

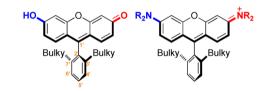


Figure 2. Structures of the C-3'- and C-7'-disubstituted xanthene dyes.

nucleophile to attack the central methine carbon. However, such scaffolds are not readily synthesized via existing xanthene syntheses, and we herein report a novel and convenient method to address this need.

Xanthenes are traditionally synthesized via acid-catalyzed condensation between a benzophenone, typically generated in situ, with electron-rich aromatics (Figure 3A). An alternative synthesis (Figure 3B), a two-step cascade starting from a phenyl magnesium bromide and an aromatic ester, was achieved by Strongin et al. by employing Grignard chemistry.⁸ However, both methods are not suitable for preparation of 3'- and 7'disubstituted xanthenes because the presence of two bulky groups in close proximity (at starred positions in Figure 3) renders the electrophilic carbonyl group inaccessible for a nucleophile from either face. Another synthesis of xanthene dyes involves the nucleophilic addition of an aromatic Grignard (or lithium) reagent to a xanthenone (Figure 3C).⁹ The carbonyl group of this xanthenone is more accessible compared to the benzophenones in the first two methods. However, the planarity of this molecule facilitates electron delocalization to this carbonyl, and therefore, it is comparatively less electrophilic and less reactive toward nucleophilic attack. Xanthenes with two methyl 9f or methoxyl groups 9d at C-3' and C-7' were

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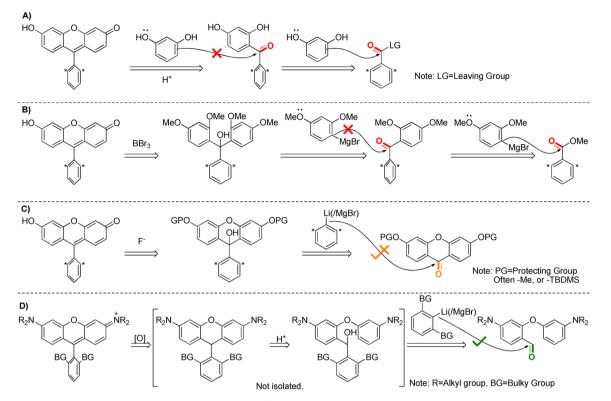


Figure 3. Existing syntheses (A-C) and our proposed synthesis (D) of xanthene dyes. The electrophilic carbonyl group is more sterically accessible as the coded color changes from red to orange to green.

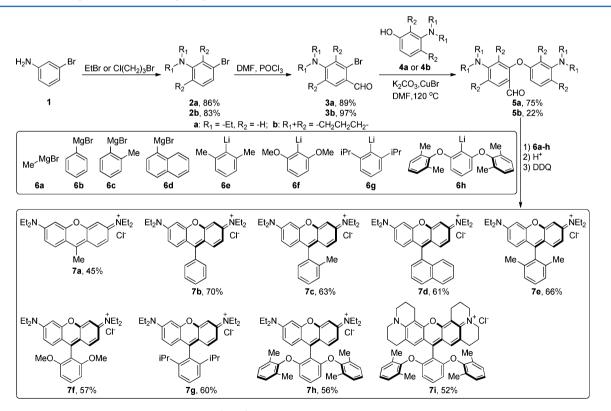


Figure 4. Synthesis of rhodamine-type xanthene dyes (7a-i) with or without bulky groups at C-3' and C-7'.

synthesized by this method in generally good yields but not with bulkier functional groups. Therefore, a novel method that allows convenient preparation of otherwise difficult-to-attain, if at all, 3'- and 7'-disubstituted xanthene dyes is a viable addition to the field. The retrosynthetic analysis of our proposed method is shown in Figure 3D, with rhodamine-type dyes as an example. The key step of this cascade is the nucleophilic addition of a 2,6-disubstituted phenyl lithium (or magnesium bromide) to an appropriately functionalized benzaldehyde, whose carbonyl group is not only more reactive compared to

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the carbonyl group of the various benzophenones used in the previous three existing xanthene syntheses but also more sterically accessible. This rationalizes why it readily reacts with very hindered nucleophiles (vide infra). The resulting secondary alcohol is treated with acid to induce the cyclization via an intramolecular electrophilic aromatic substitution to generate a triarylmethane, which is oxidized spontaneously or chemically to furnish the desired 3',7'-disubstituted xanthenes.

Syntheses of such xanthene dyes with substitutions at both C-3' and C-7' are detailed in Figure 4. 3-Bromoaniline (1) is alkylated with EtI or 3-chlorobromopropane to afford compounds 2a,b. Compounds 2a,b are readily formylated to give 3a,b nearly quantitatively via Vilsmeier-Haack reagent at room temperature in CH2Cl2. Nucleophilic aromatic substitution of the bromine atom of compound 3a by 3diethylaminophenol (4a) under Ullmann conditions yielded the prefunctionalized benzaldehyde $5a^{10}$ in a 75% yield. Compound 5b was prepared analogously from condensation between 3b and 4b in a 22% yield. Then, the benzaldehydes 5a,b were reacted with a number of alkyl Grignard reagents, aryl Grignard reagents, or aryl lithium reagents, some of which (6e-h) are very sterically hindered, in a liquid N₂/EtOAc bath. The reaction occurred smoothly at -78 °C and was completed in less than 10 min based on TLC monitoring. The resulting secondary alcohols were not isolated or purified by any means. Instead, into the reaction flask was added dilute HCl solution. Upon heating the resulting mixture to 50 °C for 15 min, the secondary alcohol intermediate was converted to the corresponding triarylmethane analogues quantitatively. The crude triarylmethanes in CH2Cl2, from a liquid-liquid extraction, were not stable and spontaneously oxidized if not protected from air. They were also readily oxidized with addition of DDQ. Pure xanthene dyes (7a-i) were obtained with a flash column typically in an overall yield of over 50% starting from aldehydes 5a,b.

This method is also suitable for preparation of 3',7'-disubstituted fluorescein-type xanthene dyes (Figure 5). Since

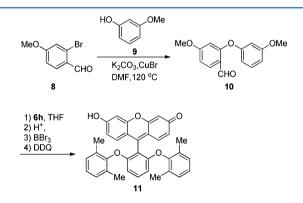


Figure 5. Synthesis of fluorescein-type xanthene dyes with bulky groups at C-3' and C-7.

the syntheses of the dimethyl-^{9d} or dimethoxyl¹¹-substituted analogues have been reported elsewhere, only the most bulky lithium reagent **6h** was reacted with **10** to showcase the capability of this method. This synthesis is analogous to the aforementioned synthesis of the rhodamine series (7a-i), except that an extra demethylation step is needed before oxidation. Compound **11** was obtained in an overall yield of 74% from compound **8**.

0.91^b

63000

The UV—vis absorpti	on and fluores	cence properties of these
new dyes (7e-i and 11)) were studied	(Table 1 and Figure S2).

Table 1. Spectroscopic Properties of Dye 7e–i and 11						
dy	es	abs (nm)	em (nm)	$\varepsilon ~(\mathrm{M^{-1}~cm^{-1}})$	φ	
7	e	558	581	120000	0.48 ^a	
7	f	558	578	61000	0.51 ^a	
7	g	558	582	45000	0.29 ^a	
7	h	562	583	75000	0.48 ^{<i>a</i>}	
7	ï	583	601	107000	0.57 ^a	

^{*a*}In EtOH, with rhodamine B $(0.49 \text{ in EtOH}^{12})$ as a reference. ^{*b*}In 0.1 M NaOH solution with 5% EtOH, with fluorescein (0.95 in 0.1 M NaOH¹³) as a reference.

528

11

510

Rhodamine-type dyes (7e-h) display an absorption band with a maximum at ca. 560 nm and emit at 580 nm in EtOH, regardless of the nature of steric group substituted at C-3' and C-7'. The molar absorptivity of rhodamines decreases as the sizes of the groups at C-3' and C-7' increase. The fluorescence quantum yield of 7g is low at 0.29, while others are higher at ca. 0.5. In comparison, 7i is a longer-wavelength and brighter dye than 7e-h. The molar absorptivity of 7i is notably higher. Compound 11 in 0.1 M NaOH solution containing 5% EtOH absorbs maximally at 510 nm ($\varepsilon = 63\,000 \text{ M}^{-1} \text{ cm}^{-1}$) and emits at 528 nm with a fluorescence quantum yield of 0.91. As expected, these dyes were found to not aggregate even at 0.1 mM in $H_2O/EtOH$ (95:5, v/v) as showcased with 7h and 7i. High chemostability of these dyes was showcased with 7h and 7i, with 7c as a negative control (Figure S2). The absorption spectrum of a solution of 7h and 7i in EtOH was not affected upon addition of 10 μ L of NaOH solution (20 wt %). In comparison, the stereotypical purple color of a solution of 7c completely disappeared with addition of the same amount of NaOH.

In summary, we have described a mild synthesis of sterically protected xanthene dyes, which are not readily attainable via other methodologies. This synthesis is complementary to all existing methods in that it allows preparation of xanthene dyes with bulky groups at both C-3' and C-7'. This method is also very versatile. Ethyl groups on the nitrogen atoms of aldehyde **3** may be replaced by any alkyl groups, as long they are compatible to lithium/Grignard chemistry. Also, other lithium or Grignard reagents can replace the sterically hindered lithium reagents used in this paper, depending on the structure of targeted xanthene dyes. Another merit of this synthesis is that the involved reaction conditions are very mild and purification is convenient.

EXPERIMENTAL SECTION

3-Bromo-*N,N***-diethylaniline (2a).** 3-Bromoaniline (50 g, 1 equiv, 0.29 mol), EtI (99.7 g, 2.2 equiv, 0.64 mol), K_2CO_3 (40 g, 1 equiv, 0.29 mol), and anhydrous MeCN (300 mL) were added into a 1 L flask. The resulting mixture was heated to 80 °C with rigorous stirring for 24 h before being cooled to room temperature. Solid materials were filtered off using a Celite cake under vacuum and washed with CH₂Cl₂. The filtrate was evaporated under reduced pressure to give the crude product as a brownish-orange liquid, which was purified via vacuum distillation (bp 90 °C at 90 Pa) to give 2a (57 g, a colorless liquid) in an 86% yield: ¹H NMR (400 MHz, CDCl₃) δ 7.07 (dd, *J* = 8.2, 7.9 Hz, 1H), 6.82 (t, *J* = 2.0 Hz, 1H), 6.77 (dd, *J* = 7.9 Hz, 2.0 Hz, 1H), 6.60 (dd, *J* = 8.2 Hz, 2.0 Hz, 1H), 3.35 (q, *J* = 7.1 Hz, 4H), 1.18 (t, *J* = 7.1 Hz, 6H).

8-Bromo-1,2,3,5,6,7-hexahydropyrido[3,2,1-*ij***]quinolone** (**2b**). 3-Bromoaniline (50 g, 1 equiv, 0.29 mol), excess 3chlorobromopropane (200 g, 1.27 mol), and K₂CO₃ (80 g, 2 equiv, 0.58 mol) were added into a 1 L flask. The resulting mixture was heated to 140 °C for 48 h with rigorous stirring before being cooled to room temperature. CH₂Cl₂ (200 mL) was added to dilute the viscous mixture before all solid materials were filtered off. CH₂Cl₂ was removed under reduced pressure. The resulting liquid, which is a solution of **2b** in 3-chlorobromopropane, was distillated under vacuum. Compound **2b** (bp 110 °C at 90 Pa) was obtained after 3chlorobromopropane. Compound **2b** (63 g, a colorless liquid) was obtained in an 83% yield: ¹H NMR (400 MHz, CDCl₃) δ 0.75 (d, *J* = 8.2 Hz, 1H), 6.64 (d, *J* = 8.2 Hz, 1H), 3.55 (t, *J* = 6.0 Hz, 4H), 3.14– 3.08 (m, 4H), 2.76 (t, *J* = 6.0 Hz, 2H), 2.69 (t, *J* = 6.0 Hz, 2H), 2.38– 2.32 (m, 2H), 1.98–1.93 (m, 4H).

2-Bromo-4-(diethylamino)benzaldehyde (3a). POCl₃ (4.5 mL) and DMF (60 mL) were stirred together in a flask for 30 min at 0 °C before a solution of 2a (20 g, 43.8 mmol) in anhydrous DMF (40 mL) was added slowly. The resulting mixture was stirred at room temperature for 6 h before being poured into ice water. Brownishyellow precipitates were collected via a suction filtration and washed with water. The solid was dissolved back into CH2Cl2. Residual H2O was removed with anhydrous MgSO4. Upon suction filtration to remove solids, the filtrate was passed through a short silica column to remove the colored impurities. Evaporation under vacuum afforded 3a (20.7 g, 89%) as a vellow crystalline solid: ¹H NMR (400 MHz, $CCl_{3}D$) δ 10.05 (s, 1H), 7.77 (d, J = 8.9 Hz, 1H), 6.77 (s, 2H), 6.60 (d, J = 8.9 Hz, 1H), 3.42 (q, J = 6.9 Hz, 4H), 1.22 (t, J = 6.9 Hz, 6H); ^{13}C NMR (100 MHz, CDCl₃) δ 189.9, 152.6, 131.3, 130.1, 121.5, 114.3, 110.2, 44.8, 12.4; EI-MS (m/z) [M]⁺ calcd for C₁₁H₁₄BrNO 255.01, found 255.0.

8-Bromo-1,2,3,5,6,7-hexahydropyrido[**3,2,1-***ij*]**quinoline-9-carbaldehyde (3b).** POCl₃ (11 mL) and DMF (120 mL) were stirred together in a flask for 30 min at 0 °C before a solution of **2b** (20 g, 79 mmol) in anhydrous DMF (20 mL) was added slowly. The reaction was carried out and worked up analogously to **3a**. Compound **3b** (21.6 g, 97%) was obtained as a yellow crystalline solid: mp 107.6–108.2 °C; ¹H NMR (CDCl₃, 400 MHz) δ 10.08 (s, 1H), 7.40 (s, 1H), 3.24–3.30 (m, 4H), 2.82 (t, *J* = 6.4 Hz, 2H), 2.69 (t, *J* = 6.4 Hz, 2H), 1.98–1.90 (m, 4H); ¹³C NMR (101 MHz, CDCl₃) δ 190.9, 148.9, 129.6, 128.3, 121.4, 119.7, 119.2, 77.4, 77.1, 76.8, 50.2, 49.8, 28.1, 27.4, 21.1, 21.0; HRMS (EI⁺) [M]⁺ calcd for C₁₃H₁₄BrNO 279.0259, found 279.0261.

4-(Diethylamino)-2-(3-(diethylamino)phenoxy)benzaldehyde (5a). Synthesis and characterizations were reported elsewhere.¹⁰

8-((1,2,3,5,6,7-Hexahydropyrido[3,2,1-ij]quinolin-8-yl)oxy)-1,2,3,5,6,7-hexahydropyrido[3,2,1-ij]quinoline-9-carbaldehyde (5b). Compounds 3b (500 mg, 1 equiv, 1.78 mmol), 4b (506 mg, 1.5 equiv, 2.68 mmol), K2CO3 (369.8 mg, 1.5 equiv, 2.68 mmol), CuBr (26 mg, 0.1 equiv, 0.18 mmol), and DMF (40 mL) were added into a flask. The reaction mixture was thoroughly deoxygenated by bubbling Ar for 15 min, heated to 140 °C with rigorous stirring for 6 h, and cooled to room temperature. A saturated solution of NH₄Cl (50 mL) was added, and the resulting mixture was extracted repeatedly with CH2Cl2. The organic layer was combined, dried with MgSO4, and filtered. Both CH₂Cl₂ and DMF were removed under reduced pressure to yield a viscous residue, which was purified by a flash column using a mixture of petroleum ether and EtOAc [20:1, v/v] as an eluent to afford 5b (153 mg) as a yellow solid in a 22% yield: mp 209.7-210.2 °C; ¹H NMR (400 MHz, CDCl₃) δ 9.77 (s, 1H), 7.42 (s, 1H), 6.57 (d, *J* = 8.3 Hz, 1H), 6.68 (d, *J* = 8.3 Hz, 1H), 3.28 (t, *J* = 5.6 Hz, 2H), 3.23 (t, J = 5.6 Hz, 2H), 3.13 (q, J = 5.6 Hz, 4H), 2.88 (t, J = 6.4 Hz, 2H), 2.75 (t, J = 6.4 Hz, 2H), 2.68 (t, J = 6.4 Hz, 2H), 2.05–2.00 (m, 2H), 1.99-1.93 (m, 4H), 1.87-1.81 (m, 2H); ¹³C NMR (101 MHz, CDCl₃) δ 187.8, 155.3, 155.2, 149.1, 144.0, 126.5, 126.1, 117.8, 117.3, 115.3, 112.7, 109.1, 101.1, 50.1, 50.1, 49.7, 49.6, 27.4, 27.2, 22.3, 21.7, 21.4, 21.4, 20.8, 20.6; ESI-MS (m/z) [M + Na]⁺ calcd for C25H28N2O2Na 411.2047, found 411.2047.

2-Methylphenylmagnesium Bromide (6c). This Grignard reagent as its THF solution was prepared by treatment of 2-methylbromobenzene with I_2 -activated Mg powder in anhydrous THF.

Naphthalen-1-ylmagnesium Bromide (6d). This Grignard reagent as its THF solution was prepared by treatment of 1-bromonaphthalene with I₂-activated Mg powder in anhydrous THF.

(2,6-Dimethylphenyl)lithium (6e). A solution of *n*-BuLi (1.6 M in hexane) was syringed into a solution of 2-bromo-*m*-xylene in THF at -78 °C dropwise, and the resulting mixture was stirred for another 30 min prior to use.

(2,6-Dimethoxyphenyl)lithium (6f). A solution of *n*-BuLi (1.6 M in hexane) was syringed into a solution of 1,3-dimethoxybenzene in THF at 0 $^{\circ}$ C dropwise, and the resulting mixture was stirred for another 1 h prior to use.

(2,6-Diisopropylphenyl)lithium (6g). A solution of *n*-BuLi (1.6 M in Hexane) was syringed into a solution of 2-bromo-1,3diisopropylbenzene in THF at -78 °C dropwise, and the resulting mixture was stirred for another 30 min prior to use.

(2,6-Bis(2,6-dimethylphenoxy)phenyl)lithium (6h). A solution of *n*-BuLi (1.6 M in hexane) was syringed into a solution of compound 12 in THF at 0 $^{\circ}$ C dropwise, and the resulting mixture was stirred for another 2 h prior to use.

General Procedures for Rhodamine-Type Dyes (7a-h). A solution of various lithium reagents (0.88 mmol, 1.5 equiv) in THF was added to a solution of compound 5a (200 mg, 1 equiv, 0.59 mmol) in THF (40 mL) at -78 °C via syringe. The reaction mixture was allowed to warm to room temperature within 30 min. Dilute HCl solution (2 M, 50 mL) was poured into the reaction flask, and the resulting mixture was heated to 50 °C for 15 min with stirring. Upon being cooled to room temperature, the reaction mixture was extracted with CH2Cl2 repeatedly. The combined organic layer was dried with anhydrous MgSO4 powder, and all solid was removed with a suction filtration. DDQ (134 mg, 1 equiv, 0.59 mmol) was added into the filtrate in one portion, and the mixture was stirred for 30 min at room temperature for the reaction to complete. Then, all CH2Cl2 was removed under reduced pressure to give a viscous residue, from which compounds 7a-h were obtained from a flash column over silica with a mixture of CH₂Cl₂ and MeOH [95:5].

N-(6-(Diethylamino)-9-methyl-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7a¹⁴). Compound 7a (105 mg) was obtained as a red-violet solid in a 45% yield: ¹H NMR (400 MHz, CDCl₃) δ 8.10 (d, *J* = 9.4 Hz, 2H), 7.12 (dd, *J* = 9.4, 1.6 Hz, 2H), 6.69 (d, *J* = 1.6 Hz, 2H), 3.63 (q, *J* = 6.9 Hz, 8H), 2.96 (s, 3H), 1.33 (t, *J* = 6.9 Hz, 12H).

N-(6-(Diethylamino)-9-phenyl-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7b¹⁵). Compound 7b (164 mg) was obtained as a violet solid in a 70% yield: ¹H NMR (400 MHz, CDCl₃) δ 7.63–7.62 (m, 3H), 7.38–7.34 (m, 4H), 6.95 (dd, *J* = 9.6, 2.4 Hz, 2H), 6.87 (d, *J* = 2.4 Hz, 1H), 3.67 (q, *J* = 7.0 Hz, 8H), 1.34 (t, *J* = 7.0 Hz, 12H).

N-(6-(Diethylamino)-9-(o-tolyl)-3*H*-xanthen-3-ylidene)-*N*ethylethanaminium Chloride (7c¹⁶). Compound 7c (152 mg) was obtained as a violet solid in a 63% yield: ¹H NMR (400 MHz, CDCl₃) δ 7.45 (t, *J* = 7.7 Hz, 1H), 7.38–7.32 (m, 2H), 7.12–7.07 (m, 3H), 6.90 (dd, *J* = 9.5, 2.2 Hz, 2H), 6.80 (d, *J* = 2.2 Hz, 2H), 3.62 (q, *J* = 7.1 Hz, 8H), 2.0 (s, 3H), 1.29 (t, *J* = 7.1 Hz, 12H).

N-(6-(Diethylamino)-9-(naphthalen-1-yl)-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7d¹⁵). Compound 7d (160 mg) was obtained as a violet solid in a 61% yield: ¹H NMR (400 MHz, CDCl₃) δ 8.08 (d, *J* = 8.2 Hz, 1H), 7.99 (d, *J* = 8.2 Hz, 1H), 7.56 (t, *J* = 7.1 Hz, 1H), 7.52 (d, *J* = 7.7 Hz, 1H), 7.38 (t, *J* = 8.0 Hz, 1H), 7.32 (d, *J* = 8.9 Hz, 1H), 7.05 (d, *J* = 9.5 Hz, 2H), 6.85 (d, *J* = 2.0 Hz, 2H), 6.74 (dd, *J* = 8.4, 2.0 Hz, 2H), 3.61–3.60 (m, 8H), 1.29–1.27 (m, 12H).

N-(6-(Diethylamino)-9-(2,6-dimethylphenyl)-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7e). Compound 7e (165 mg) was obtained as a violet solid in a 66% yield. Compound 7e decomposed before melting: ¹H NMR (400 MHz, CDCl₃) δ 7.36 (t, *J* = 7.6 Hz, 1H), 7.19 (d, *J* = 7.6 Hz, 2H), 7.07 (d, *J* = 9.4 Hz, 2H), 6.90 (dd, *J* = 9.4, 2.0 Hz, 2H), 6.85 (d, *J* = 2.0 Hz, 2H), 3.64 (q, *J* = 7.0

Hz, 8H), 1.93 (s, 6H), 1.31 (t, *J* = 7.0 Hz, 12H); ¹³C NMR (100 MHz, CDCl₃) δ 158.0, 157.9, 155.8, 135.6, 131.1, 131.0, 129.7, 128.0, 114.6, 113.1, 96.6, 46.2, 19.9, 12.7; EI-HRMS (*m*/*z*) [M]⁺ calcd for $C_{29}H_{35}N_2O$ 427.2749, found 427.2751.

N-(6-(Diethylamino)-9-(2,6-dimethoxyphenyl)-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7f). Compound 7f (143 mg) was obtained as a violet solid in a 57% yield. Compound 7b decomposed before melting: ¹H NMR (400 MHz, CDCl₃) δ 7.52 (t, *J* = 8.2 Hz, 1H), 7.23 (d, *J* = 9.0 Hz, 2H), 6.88 (d, *J* = 8.8 Hz, 2H), 6.75 (d, *J* = 2.4 Hz, 2H), 6.74 (d, *J* = 8.8 Hz, 2H), 3.61 (s, 6H), 3.58 (q, *J* = 6.8 Hz, 8H), 1.27 (t, *J* = 6.8 Hz, 12H); ¹³C NMR (101 MHz, CDCl₃) δ 158.2, 155.9, 155.8, 153.3, 149.9, 132.3, 131.6, 130.7, 129.2, 125.8, 114.5, 113.7, 108.0, 105.7, 96.5, 77.4, 77.1, 76.8, 46.3, 16.4, 12.7; ESI-HRMS (*m*/*z*) [M + H]⁺ calcd for C₂₉H₃₅N₂O₃ 459.2648, found 459.2646.

N-(6-(Diethylamino)-9-(2,6-diisopropylphenyl)-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7g). Compound 7g (172 mg) was obtained as a violet solid in a 60% yield. Compound 7c decomposed before melting: ¹H NMR (400 MHz, CDCl₃) δ 7.56 (t, *J* = 7.8 Hz, 1H), 7.36 (d, *J* = 7.8 Hz, 2H), 7.13 (d, *J* = 9.4 Hz, 2H), 6.98 (d, J = 2.2 Hz, 2H), 6.84 (dd, *J* = 9.3, 2.2 Hz, 2H), 3.66 (q, *J* = 7.2 Hz, 8H), 1.33 (t, *J* = 7.2 Hz, 12H), 1.26 (q, *J* = 6.8 Hz, 2H), 1.01 (d, *J* = 6.8 Hz, 12H); ¹³C NMR (100 MHz, CDCl₃) δ 156.7, 154.8, 146.6, 130.3, 129.5, 122.7, 113.3, 112.8, 96.9, 46.2, 30.4, 28.7, 23.4, 11.6; EI-HRMS (*m*/*z*) [M]⁺ calcd for C₃₃H₄₃N₂O 483.3375, found 483.3377.

N-(9-(2,6-Bis(2,6-dimethylphenoxy)phenyl)-6-(diethylamino)-3*H*-xanthen-3-ylidene)-*N*-ethylethanaminium Chloride (7h). Compound 7h (212 mg) was obtained as a violet solid in a 56% yield. Compound 7d decomposed before melting: ¹H NMR (400 MHz, CDCl₃) δ 7.60 (d, *J* = 9.2 Hz, 2H), 7.17 (t, *J* = 8.4 Hz, 1H), 7.01–6.98 (m, 8H), 6.85 (s, 2H), 6.19 (d, *J* = 8.4 Hz, 2H), 3.68–3.66 (m, 8H), 1.97 (s, 12H), 1.34–1.32 (m,12H), ¹³C NMR (101 MHz, CDCl₃) δ 158.2, 155.9, 155.8, 153.3, 149.9, 132.3, 131.6, 130.7, 129.2, 125.8, 114.5, 113.7, 108.0, 105.7, 96.5, 77.4, 77.1, 76.8, 46.3, 16.5, 12.7. ESI-HRMS (*m*/*z*) [M + H]⁺ calcd for C₄₃H₄₇N₂O₃ 639.3587, found 639.3593.

Compound 7i. Compound 7i (96 mg) was obtained as a violet solid in a 52% yield starting from **5b** (100 mg) and **6h**: ¹H NMR (400 MHz, CDCl₃) δ 7.12 (t, *J* = 8.4 Hz, 1H), 7.06 (s, 2H), 6.99–6.93 (m, 6H), 6.13 (d, *J* = 8.4 Hz, 2H), 3.53 (t, *J* = 4.2 Hz, 8H), 2.99 (t, *J* = 4.2 Hz, 4H), 2.72 (t, *J* = 4.2 Hz, 4H), 2.08–2.06 (m, 4H), 2.00–1.99 (m, 4H), 1.92 (s, 12H); ¹³C NMR (101 MHz, CDCl₃) δ 155.8, 152.5, 151.3, 150.0, 149.9, 131.8, 130.6, 129.1, 126.3, 125.6, 123.4, 113.6, 108.8, 105.5, 105.3, 77.5, 77.2, 76.8, 50.9, 50.5, 27.7, 20.8, 19.9, 19.7, 16.1; ESI-HRMS (*m*/*z*) [M]⁺ calcd for C₄₇H₄₇N₂O₃ 687.3587, found 687.3586.

4-Methoxy-2-(3-methoxyphenoxy)benzaldehyde (10). A 250 mL round-bottom flask was charged with 2-bromo-4-methoxy benzaldehyde (500 mg, 1 equiv, 2.33 mmol), 3-methoxyphenol (433 mg, 1.5 equiv, 3.49 mmol), K₂CO₃ (482 mg, 1.5 equiv, 3.49 mmol), CuBr (33 mg, 0.1 equiv, 0.23 mmol), and DMF (40 mL). The reaction mixture was deoxygenated by bubbling Ar for 15 min before being heated to 140 °C with rigorous stirring for 6 h. Then the reaction was cooled to room temperature, and saturated NH₄Cl solution (50 mL) was added. The resulting mixture was extracted repeatedly with CH₂Cl₂, and the organic layer was combined, dried with MgSO₄, and filtered. Both CH₂Cl₂ and DMF were removed under reduced pressure to yield a viscous residue, which was purified by a flash column using a mixture of petroleum ether and EtOAc [20:1, v/v] as eluent to afford 10 (368 mg) as a colorless viscous residue in a 61% yield: ¹H NMR $(400 \text{ MHz}, \text{CDCl}_3) \delta 10.33 \text{ (s, 1H)}, 7.91 \text{ (d, } J = 8.4 \text{ Hz}, 1\text{H}), 7.27 \text{ (t, } J$ = 8.4 Hz, 1H), 6.73 (d, J = 7.6 Hz, 1H), 6.71 (d, J = 7.6 Hz, 1H), 6.64 (d, J = 7.6 Hz, 1H), 6.63 (s, 1H), 6.38 (s, 1H), 3.80 (s, 3H), 3.78 (s, 3H); 13 C NMR (100 MHz, CDCl₃) δ 187.9, 166.8, 161.7, 161.1, 157.4, 130.5, 130.2, 120.7, 111.5, 110.0, 109.7, 105.5, 103.7, 55.7, 55.5; EI-MS (m/z) [M]⁺ calcd for C₁₅H₁₄O₄ 258.1; found 258.1.

9-(2,6-Bis(2,6-dimethylphenoxy)phenyl)-6-hydroxy-3*H***-xanthen-3-one (11).** A solution of lithium reagent **6**h (1.2 mmol, 1.5 equiv) in THF was added to a solution of compound **10** (200 mg, 1 equiv, 0.77 mmol) in THF (40 mL) at -78 °C via syringe. The

reaction mixture was allowed to warm to room temperature within 30 min. Dilute HCl solution (2 M, 50 mL) was poured into the reaction flask, and the resulting mixture was heated to 50 °C for 15 min with stirring. Upon being cooled to room temperature, the reaction mixture was extracted with CH₂Cl₂ repeatedly. The combined organic layer was dried with anhydrous MgSO4 powder, and all solid was removed with a suction filtration. Upon the filtrate being cooled to -78 °C with a liquid N₂/EtOAc bath, BBr₃ in CH₂Cl₂ (2.3 mL, 1 M, 3.0 equiv) was added with stirring. The mixture was allowed to warm to room temperature within 2 h before being quenched by slow addition of MeOH and then H₂O. HBr fume was absorbed by a saturated NaHCO₃ solution by use of an inverted funnel. The reaction mixture was then extracted with CH₂Cl₂, and the organic layer was combined, dried with anhydrous MgSO₄, and filtered. DDQ (176 mg, 1.0 equiv, 0.77 mmol) was added into the filtrate in one portion, and the mixture was stirred for 30 min at room temperature for the reaction to complete. Then, all CH₂Cl₂ was removed under reduced pressure to give a viscous residue, from which pure compound 11 (304 mg) as a red solid was obtained from a flash column over silica with a mixture of petroleum ether/EtOAc [1:2, v/v] in a 74% yield. Compound 11 decomposed before melting: ¹H NMR (400 MHz, CD₃OD) δ 7.80 (d, J = 7.6 Hz, 2H), 7.29–7.03 (m, 11H), 6.20 (d, J = 7.6 Hz, 2H), 1.96 (s, 12H); 13 C NMR (100 MHz, CD₃OD) δ 160.6, 157.2, 151.3, 134.1, 133.9, 132.0, 130.3, 127.1, 122.0, 118.3, 106.9, 104.1, 16.6; ¹³C NMR (101 MHz, DMSO-d₆) δ 155.3, 149.4, 143.9, 132.0, 130.4, 130.0, 129.2, 125.7, 108.5, 105.1, 103.4, 15.7; EI-HRMS (*m*/*z*) [M]⁺ calcd for C35H28O5 528.1937, found 528.1936.

1,3-Bis(2,6-dimethylphenoxy)benzene (12). 1,3-Dibromobenzene (500 mg,1 equiv, 2.12 mmol), 2,6-dimethylphenol (777 mg, 3 equiv, 6.36 mmol), K₂CO₃ (878 mg, 3 equiv, 6.36 mmol), CuBr (60 mg, 0.2 equiv, 0.42 mmol), and DMF (40 mL) were mixed in a flask. Upon deoxygenation by bubbling Ar for 20 min, the mixture was heated to 140 °C under Ar overnight. Then the reaction was cooled to room temperature, and saturated NH₄Cl solution (50 mL) was added. The resulting mixture was extracted repeatedly with CH2Cl2, and the organic layer was combined, dried with MgSO4, and filtered. Both CH₂Cl₂ and DMF were removed under reduced pressure to yield a viscous residue, which was purified by a flash column using petroleum ether as eluent to afford 12 (403 mg) as a white crystalline solid in a 60% yield: mp 42.3-42.5 °C; ¹H NMR (400 MHz, CDCl₃) δ 7.12-7.04 (m, 7H), 6.39–6.33 (m, 3H), 2.12 (s, 12H); $^{13}\mathrm{C}$ NMR (100 MHz, CDCl₃) δ 159.4, 151.1, 131.4, 130.2, 129.0, 126.1, 107.5, 102.3, 16.4; EI-MS (m/z) [M]⁺ calcd for C₂₂H₂₂O₂ 318.2, found 318.2.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.joc.5b01746.

General procedures, aggregation measurements, absorption, fluorescence, NMR, and MS spectra (PDF)

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Notes

The authors declare no competing financial interest.

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